

Work Order ID 84169

May-07-12 9:09:54 AM

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Item ID: D4545-042

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Retainer, Inner, RH (Lower)

Start Date: 5/07/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/07/12 Req'd Qty: 1.00

1

Customer:

Reference: rework

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4545

B

155

Chemical Conversion Coat per QSI005 4.1

0.00

155

HandFinish

Memo

0.00

Hand Finishing

PULL FROM STOCK:

1 X D4545-042 B81937

STRIP POWDER COAT ENTIRELY
RE-ALONDINE PER QSI005

160

QC3- Inspect Part Finish

0.00

160

QC

Memo

0.00

Quality Control

1 ϕ

BL 12-5-8.

1X ϕ

M-L
12/5/08

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Start Date: 5/07/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/07/12 Req'd Qty: 1.00 ***1***

Customer:

Reference: rework

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

190

Identify as per dwg & Stock Location: 139F

0.00

190

Packaging

Memo

0.00

Packaging

RE-IDENTIFY USING NEW B/N

1445/05 C

200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Memo

0.00

Quality Control

12/5/10 DJ

*MF
12-05-15*

Picklist Print

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Work Order ID: 84169

Parent Item: D4545-042

Start Date: 5/07/12

Required Date: 5/07/12

Parent Item Name: Retainer, Inner, RH (Lower)

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.01.13 new issue DD verf:JLM
DWG REV.B DD VERF:EC

IPP REV:B 12.02.27 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4545-042		Manufactured	No				Each	0.0000		1			
Retainer, Inner, RH (Lower)													

List Lots

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Criteria : Item ID: d4545-042 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D4545-042	Main Warehouse	81937	3/26/12	1.0000	QC21		
Retainer, Inner, RH (Lower)	ST442						
Total:				1.0000			

WZSK

84169

W